

High gloss two-component acrylic urethane paint for plastics

SUNSHINE SUPER MH

(MH62- line)

Summary

「SUNSHINE SUPER MH. MH62-line」 is high gloss two-component acrylic urethane paint. It satisfies needs of users such as high gloss for electronic products, hardness for pencil testing, and repairable. It applicable for many material that ABS, ABS/PC, PC.

Features

1. High gloss, Good specularly.
2. Good coating workability.
3. Good buffing performance.
4. Good material adhesion.

Paint number

MH62- SUNSHINE SUPER MH each color

Recommended thinner & hardener

(Thinner)

Z-K683 SUNSHINE SUPER MH THINNER(quick-dry)
 Z-K685 SUNSHINE SUPER MH THINNER (standard)
 Z-K687 SUNSHINE SUPER MH THINNER(slow-dry)

(Hardener)

Z-H-555C

Applicable material

ABS, PC/ABS, PC

Notice of use

1. Clean the substrate surface before spraying. Poor adhesion and craters may be caused by foreign objects, such as release agents, attached on the substrate.
2. Use the exclusive thinner for this paint. The film performance may decrease depending on the type of thinner.
3. Verify adhesion, solvent resistance of the substrate, hardening etc. before use, since a variety of resin grades have been developed.
4. Make sure to stir paint thoroughly before use. Pour the diluted paint into a stirred tank, and spray while stirring.
5. Store the paints in a cool (-20~40°C) and dark place, away from direct sunlight.
6. This paint is two-pack paint. Dilute minimal amount of this paint for use. Pot-life; period of time diluted paint remains suitable for use, of this paint is 4 hours at 20 degrees. Please note that quality of paint may decrease when applied after pot-life has expired.
7. Regarding further precautions, refer to SDS etc.

Please send any questions to address included below

MUSASHI PAINT CO., LTD.

11-2, Kasumino, Sayamagahara, Iruma-shi, Saitama, 358-0032, Japan
 Tel. 81-4-2908-7634 Fax. 81-4-2935-0273 (Sales dept.)
 Tel. 81-4-2934-4138 Fax. 81-4-2935-2736 (R&D Technical dept.)

MUSASHI PAINT CO., LTD. OSAKA OFFICE

1-17-13, Mizuhai, Higashiosaka-shi, Osaka, 578-0921, Japan
 Tel. 81-72-963-1133 Fax. 81-72-963-0606

MUSASHI PAINT CO.,LTD. NAGOYA OFFICE

MinamikanA, Komakiharawell's21, 1758-1, Komakiharashinden,
 Komaki-shi, Aichi, 485-0012, Japan
 Tel. 81-568-54-2113 Fax. 81-568-54-2117

MUSASHI PAINT CO., LTD. HIROSHIMA OFFICE

4-13 Taguchi research institutes, Higashi Hiroshima-shi, Hiroshima,
 739-0038, Japan
 Tel. 81-82-436-3423 Fax. 81-82-425-6316

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Standard spray specifications		
Terms		Specifications
Mixing ratio Paint:Hardener:Thinner(by weight)		4:1:3±1
Spraying viscosity(IWATA VISCOMETER NK-2 at 20°C)		10±1 sec
Spraying method	Gun diameter	1.3±0.3mm φ
	Pressure of spray	0.3±0.1MPa
Distance of spray and material		25±5cm
Baking condition	Flash off	25°C × 5min.
	Baking	80°C × 30min.
Standard film thickness		25±5 μ m

■ Coating performance

Test item	Test conditions	Result
Adhesion	Peeling of 1mm cross-cut adhesion tape(10 × 10)	100/100
Hardness	Mitsubishi pencil UNI 1kg of load	H
Eraser abrasion resistance	Sony eraser testing equipment, 1.64kgf, 100rounds	Pass
Alcohol resistance	99.5%ethanol, 500g/cm ² , 100rounds	Pass
Acid resistance	0.1N H ₂ SO ₄ , 5cc, 25°C × 24h	Pass
Alkali resistance	0.1N NaOH, 5cc, 55°C × 4h	Pass
Gasoline resistance	Regular gasoline, 30min,immersion	Pass
Heat resistance	Peeling of 1mm cross-cut adhesion tape after 85°C × 96h	100/100
Humidity resistance	Peeling of 1mm cross-cut adhesion tape after 50°C × 98%RH × 120h	100/100
Heat cycle resistance	Peeling of 1mm cross-cut adhesion tape -20°C × 3h ⇔ 60°C × 3h, 10cycle	100/100
Weatherability	SWOM, 300h, ∠E=1.0 less than	Pass
Painting condition	Material PC MH62- SUNSHINE SUPER MH Black Paint : Hardener(Z-H-555C) : Thinner(Z-K685)=4 : 1 : 3(by weight) Flash off 25°C × 5min Baking 80°C × 30min(Seven days before examination start) Dry film 25±1 μm	
※The listed property value is not value of standard by our test result. Please adopt it after examining it enough		

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